



This technical bulletin is intended to be read in conjunction with the Allura Installation Manual dated October 2025. If a more current version of the Installation Manual or this technical bulletin is available, this version is no longer applicable.

This technical bulletin is a supplement to Section 5: Clearances & Flashing of the Allura Installation Manual dated October 2025. Only those items specifically mentioned in this technical bulletin shall supersede the Installation Manual.

GUTTER MOUNTING

When mounting gutters, Allura recommends the use of gutter hangers which attach through the roof sheathing into structural framing, such as a rafter tail.

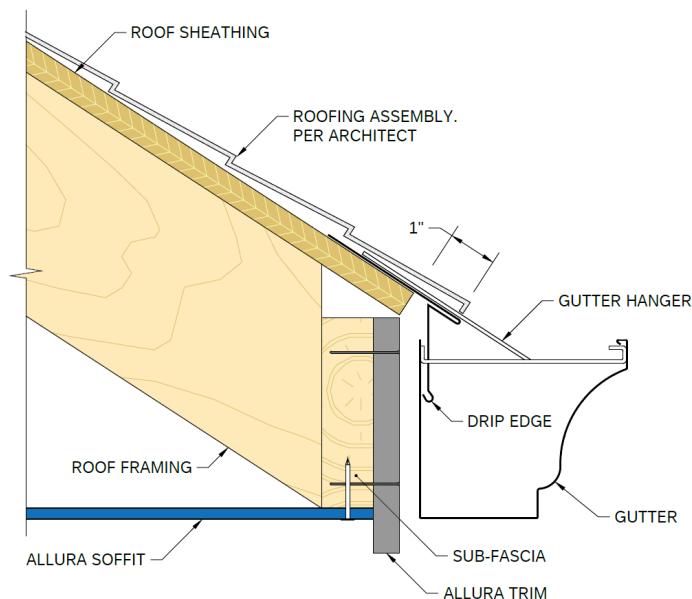
DO NOT attach gutters directly to Allura Trim or Siding.

VALLEY & SHINGLE OVERHANG

If rain gutters are present, extend the shingles at least 1-inch (25mm) out from the fascia to direct water directly into the gutters.

If rain gutters are not present, extend the valley flashing at least 2-inches (51mm) out from the corner to direct water further away from the building.

The above requirement also applies to roof valleys at any other locations where the fascia runs into a roof line such as dormer valleys and roof-to-roof intersections.



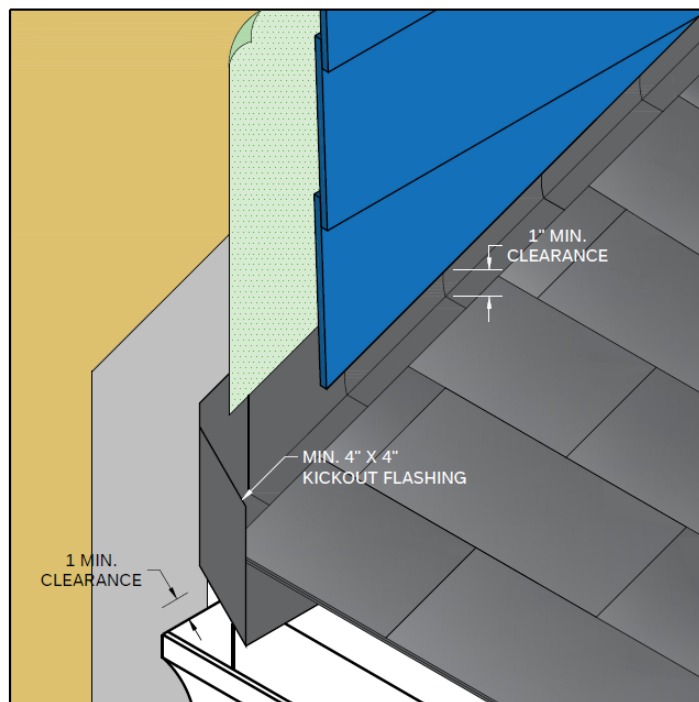
DRIP EDGES

When Allura Trim is used in rake or fascia applications, a drip-edge flashing must be installed to the roof sheathing overlapping the trim. Choose a drip edge design that effectively channels water away from the face of the trim and into gutters if present.

KICKOUT FLASHING AND GUTTER TERMINATIONS

Where the roof begins at its lowest point, install a kickout flashing to divert roof runoff water away from the siding. The water resistant barrier on the wall should lap over the step flashing and kickout flashing.

- Kickout flashing shall be min 4-inch x 4-inch (100mm x 100mm) with a 100°-110° bend/kickout.
- Maintain a 1-inch (25mm) clearance between the siding and the gutter end-cap. Never terminate gutters against siding or trim.



This Technical Bulletin is provided for informational purposes and intended as a guideline and is not intended to be a warranty or promise as to product performance. Please refer to Allura's applicable written installation instructions and Limited Warranties for more information. Please comply with applicable building codes effective in the city, state, or town where the installation is occurring. In the event there are discrepancies between Allura's installation instruction and applicable building code, adhere to the requirement that is more stringent. Failure to do so may violate laws, affect product performance, result in personal injury, and may affect warranty coverage. Compliance with local building codes, regulations, and standards is the responsibility of the installer. Any information or assistance provided by Allura in relation to specific projects must be approved by the relevant specialists engaged for the project eg. builder, architect, or engineer.

