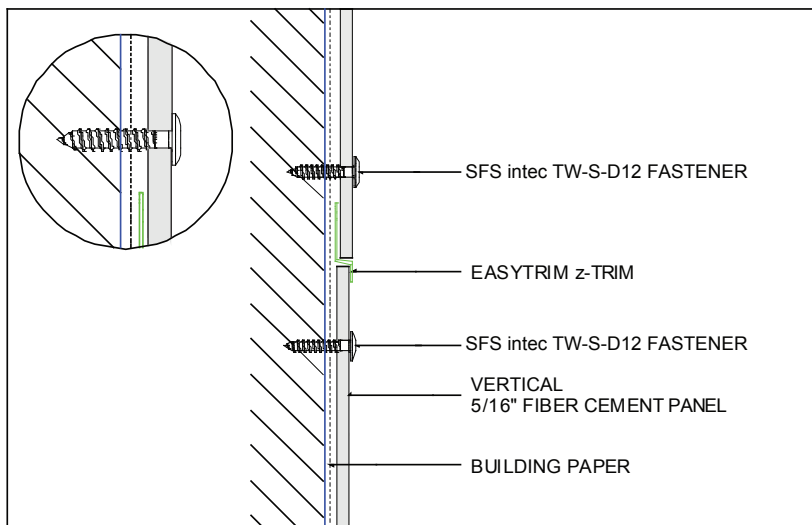


Fastener Technical Bulletin

AlluraUSA recommends 300 series austenitic stainless steel cladding fasteners by SFS intec, Inc. when installing Allura fiber cement siding/architectural panels using Easytrim Reveals™ wall panel systems.

300 series austenitic stainless steel cladding fasteners are specifically designed to be corrosion resistant and are available with plain finish and in colors matched to Allura Vertical Siding (panel) and Allura Lap Siding (plank) products.

Application - Allura Panel to Wood



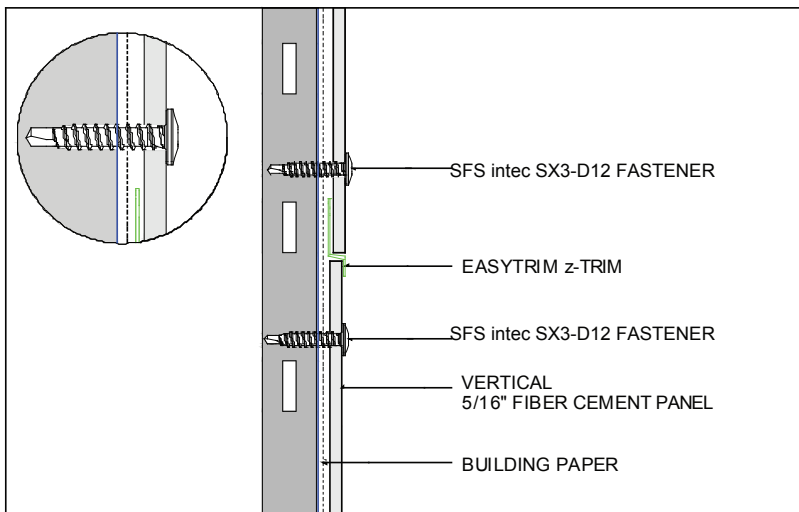
Head Style: T20W TORX® Pan Head
Thread Diameter: 0.189"

SFS intec Part #	SFS intec Global Code	Description
902988	TW-S-D12-4,8X25	10-12 X 1"
62661	TW-S-D12-4,8X30	10-12 X 1-1/8"
625848	TW-S-D12-4,8x38	10-12 X 1-1/2"
698813	TW-S-D12-4,8X44	10-12 X 1-3/4"
55443	TW-S-D12-4,8X60	10-12 X 2-3/8"

Installation:
Fastener length should provide for a minimum of 1" penetration into wood substrate.

0-2500 rpm screwdriver equipped with depth sensing nosepiece. T20W TORX® drive bit.

Application - Allura Panel to Steel



Head Style: T25 TORX® Pan Head
Thread Diameter: 0.220"

SFS intec Part #	SFS intec Global Code	Description
1271253	SX3/15-D12-5,5X30	12-11 x 1-3/16"

SX3 TORX is an austenitic stainless steel fastener with a bi-metal welded carbon steel point.

Installation:
Fasteners should provide for a minimum of 3 fully developed threads through the metal substrate.

0-2000 rpm screw gun equipped with depth sensing nosepiece. T25 TORX® drive bit.























SFS intec Fastener Color Codes

SFS intec fasteners are available with a plain finish or painted to color match Allura Colormax® finishes in solid colors and stains. Use the color charts below to identify the fastener color code for each Allura panel color or stain.



Colormax® Finishing System

Solids

 031 Snow Fastener Color Code: 014	 602 Linen Fastener Color Code: 1100
 033 Sterling Gray Fastener Color Code: 1588	 611 Olive Fastener Color Code: 1652
 615 Autumn Red Fastener Color Code: 1654	 610 Nantucket Gray Fastener Color Code: 1645
 007 Desert Tan Fastener Color Code: 548	 613 Pewter Fastener Color Code: 578
 059 Savannah Wicker Fastener Color Code: 248	 614 Coastal Blue Fastener Color Code: 755
 060 Natural Clay Fastener Color Code: 109	 042 Cypress Fastener Color Code: 1653
 617 Taupe Fastener Color Code: 422	 097 Flagstone Fastener Color Code: 1106
 055 Light Maple Fastener Color Code: 3106	 027 Pacific Blue Fastener Color Code: 853
 618 Marigold Fastener Color Code: 1657	 047 Forest Fastener Color Code: 1655
 014 Suede Fastener Color Code: 1656	 034 Granite Gray Fastener Color Code: 696
 029 Sable Brown Fastener Color Code: 230	 019 Hearthstone Fastener Color Code: 137



Colormax® Finishing System

Stains

 522 Redwood Fastener Color Code: 539
 521 Mahogany Fastener Color Code: 1254
 526 Emerald Fastener Color Code: 1558
 523 Cedar Fastener Color Code: 2042
 524 Maple Fastener Color Code: 1376
 525 Slate Fastener Color Code: 696

Color swatches shown are for visual representation only. Swatch colors are not an exact match to painted fastener and may vary dependent on the color and resolution of computer monitor settings or color printer calibrations.

Fastener Supplier

To purchase or for technical support on these austenitic stainless steel cladding fasteners, please contact SFS intec, Inc. directly:

SFS intec, Inc. FasteningSystems
Spring St. & Van Reed Rd., Box 6326
Wyomissing, PA 19610

Tel: 1-610-790-2629
Fax: 1-610-376-8551
www.sfsintecusa.com

