Based on testing in accordance with ASTM E330 (wind load) and ASTM D1037 (fastener withdrawal and pull through), below are siding attachment methods along with their allowable windload capacities¹ for Allura Fiber Cement Siding over Structural Insulated Panels (SIPs)².

Structural Insulated Panels (SIP) are a manufactured wall system, and as such, installation of the SIP’s and application of siding should be in accordance with the specific SIP manufacturer’s instructions.

**Lap Siding (up to 8-1/4”)**

1-3/4” Roofing nails, Double HD Galvanized with 3/8” dia. head.
Blind nailed 8” o.c.
Allowable wind pressure: 40.44 psf, 125 mph in ‘B’ Exposures up to 30 ft.

1-3/4” Roofing nails, Double HD Galvanized with 3/8” dia. head.
Blind nailed 12” o.c.
Allowable wind pressure: 27.0 psf, 105 mph in ‘B’ Exposures up to 30 ft.

**Lap Siding (9-1/4”)**

1-3/4” Roofing nails, Double HD Galvanized with 3/8” dia. head.
Blind nailed 8” o.c.
Allowable wind pressure: 32.22 psf, 110 mph in ‘B’ Exposures up to 30 ft.

6d 2” Siding nails, Double HD Galvanized
Face nailed 12” o.c.
Allowable wind pressure: 24.4 psf, 100 mph in ‘B’ Exposures up to 30ft.

**Vertical Siding**

6d 2” Siding nails, Double HD Galvanized
6” o.c. edges, 12” o.c. ea. way field.
Allowable wind pressure: 18.67 psf, 85 mph in ‘B’ Exposures up to 30ft.

Refer to the Allura Installation Instructions for additional installation requirements. All state and local building code requirements must be followed, and where found more stringent than Allura installation instructions or this memo, state and local code requirements will take precedence.

For questions and or additional information, please contact your local sales representative or Allura Sales Support Group at (844) 4 ALLURA.

**Tim Larson**  
Applications Specialist  
Allura Fiber Cement Products by Plycem USA

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¹ Allowable Wind Load Capacities based on 2009 IBC / IRC, Wall Zone 5, Effective Wind Area 10, Importance factor 1.0.  
² Minimum 7/16” APA Rated OSB skin. The SIP system must be capable of supporting the imposed loads from the siding, including dead load and windloads.